

Laminated films and pouches for pickle packing

20230621

GB/T 1.1—2020

1

GB 2197-1996

GB 2197-1996

1

2

GB/T 191			
GB/T 1037			
GB/T 1038.1			1
GB/T 1040.3	3		
GB/T 2828.1	1		AQL
GB/T 2918			
GB/T 6672			
GB/T 6673			
GB/T 7707			
GB/T 8808			
GB/T 8809			
GB/T 10006			
GB 12904			
GB/T 14257			
GB/T 14258			
GB/T 15171	1		

3.1

low barrier laminated films

BCPA PET K

3.2

medium barrier laminated films

VMPET ALOx-PET SiOx-PET

3.3

high barrier laminated films

AL

4

4.1

4.2

6 1

1

		BCPA/PE CPP
		PET/BCPA/PE CPP
		PET/VMPET/PE CPP
		PET/AL/PE CPP
		PET/VMPET/BCPA/PE CPP
		PET/AL/BCPA/PE CPP

5

5.1

2

2

	5%

		2mm			
		500m	1	2	
	500m	2	500m		

5.2.1

GB/T 7707

5.2.2

GB/T 17497

5.2.3

GB 12904 GB/T 14257

5.3

5.3.1

$\pm 2mm$

$\pm 0.5\%$

$\pm 10\%$

5.3.2

$76_0^2 mm$

$152_0^2 mm$

5.3.3

3

3

mm	mm	mm	%	mm
100	± 2	± 2	± 20	3
100~300	± 3	± 3	± 20	4
300	± 5	± 5	± 20	5
	$\pm 10\%$			

N/15mm		N/15mm	g/ m ² · 24h	cm ³ / m ² · 24h· 0.1MPa
40	35	15	10.0	150.0
42	25	20	5.0	100.0
42	25	20	2.0	3.0
42	25	20	0.5	0.5
50	25	30	2.0	3.0
50	25	30	0.5	0.5

150mm

6

6.1

6.6.4.1

GB/T 1037

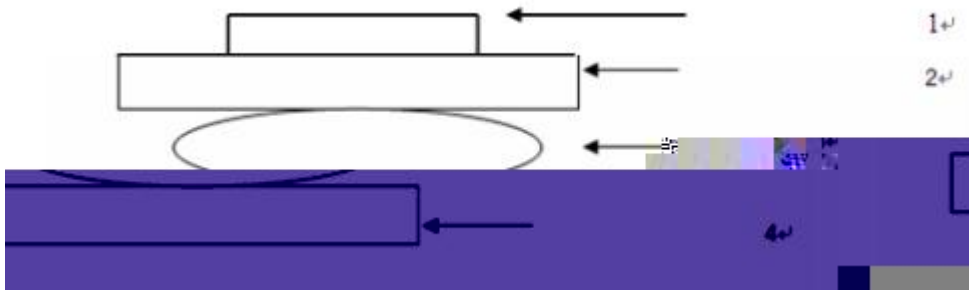
GB/T 1037-2021

38 ± 0.5

90 ± 2 %

6.6.4.2

GB/T



1

- 1—
- 2—
- 3—
- 4—

6.6.10.2

- a)
- b)

5

6

1 min

6.6.11

6

5

6.6.12

GB/T 10006

6.7

6.7.1

6.7.2

50 90

90 200

6.7.3

6.7.3.1

DMF

0.5 μ L 1 μ L 2 μ L 3 μ L 4 μ L

5

- a
- b
- c
- d
- e

7.3

7.3.1

(AQL) 6.5

GB/T 2828.1

7

7

Ac

Rc

1-8

2

2

0

1

9-15

2

2

0

1

16-25

500001		800 800	800 1600	11 26	16 27
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7.3.2

7.3.1

7.3.3

8

7.3.1

8

	1 /12	—		—	
	1 /12	—		—	
	1 /12				
1: 2	—				

7.3.4

7.3.1